

POLYCORP C-200

Chemlok 220

May 2014

Polycorp C-200/Chemlok 220 is a cover-coat adhesive designed for use over C-100 / Chemlok 205 primer. This adhesive system will bond a variety of rubber compounds to metal or other compounds during vulcanization. Suitable for use with autoclave, open steam and chemical cures.

TYPICAL PROPERTIES:

Composition

CHEMLOK 220/C-200

A mixture of polymers, organic compounds and fillers dissolved in an organic solvent system.

Color

Black Liquid

% NV by weight

23.0 – 27.0%

Viscosity, cps @ 77° F (25°C)
Brookfield LVT
Spindle 2, 30 rpm

135 - 300

Weight/ Gal.

8.73– 9.07 lb/gal

Solvents

Xylene, Perchloroethylene

Theoretical Coverage

300 sq. ft./gal.

Shelf Life

One year from date of shipment, unopened container stored
@ 70°F- 80°F (21°C- 26°C)

*Typical properties based on technical data sheet from Lord. Product information available @ www.lord.com

Application:

C-200 / Chemlok 220 can be applied using a roller or brush. Thoroughly stir Primer before use and agitate sufficiently during use to keep dispersed solids uniformly suspended. Please refer to section 8 of Application manual for general application instructions. Complete product information also available @ www.lord.com

Safety:

Before using this product please refer to the Material Safety Data Sheet (MSDS) for safe use and handling.

TECHNICAL DATA SHEET

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