

2033P

SOFT NATURAL RUBBER LINING

May 2014

Polycorp 2033P is a 60 A durometer natural rubber compound which combines excellent physical properties and abrasion resistance along with ozone, oxygen and weather resistance. It is also available with soft natural rubber tie gum. Operating temperature range is from - 40°F (-40°C) to 160°F (71°C).

APPLICATION NOTES:

- **Skive** – use closed skive construction
- **Repair** – Same or 2019 chemical cure. Refer to section 11 of application manual.
- **Cured Durometer** – Shore A Durometer of top surface: 60 ± 5.
- **Spark Test** – Refer to section 13 of the Application Manual

ADHESIVE NOTES:

See Section 6 of the Polycorp Rubber Lining Application Manual for specific cementing / adhesion notes.

For proper adhesion, temperatures must be over 60°F (15°C) and must not exceed 120°F (49°C).

Use adhesives in well ventilated area and always consult the material safety data sheet for specific precautions.

CURING:

Cure time adjustments may be required to compensate for specific conditions. See Section 10 of the Application Manual for detailed instructions.

Autoclave Method – Up to 1/4” thickness:

1 hour @ 260°F/127°C (20 psi).

Autoclave Method - 1/2” thickness:

1 1/2 hours @ 260°F/127°C (20 psi).

Internal Steam Method – Up to 1/4” thickness:

3 hours @ 260°F/127°C (20 psi) or

6 hours @ 240°F/116°C (10 psi).

Atmospheric Steam Method – Up to 1/4” thickness:

Minimum 24 hours @ 212°F/100°C.

Coat	Polycorp Adhesive	Approved Equivalent
1 st Coat on Metal	C-90 Primer	Chemlok 289
2 nd Coat on Metal	C-91 Intermediate	Chemlok 290
3 rd Coat on Metal	C-202S Tack	Chemlok 286
4 th Coat on lining	C-202S Tack	Chemlok 286

STORAGE:

Store in a cool, dry area.

Shelf Life	
Stored below 50°F (10°C)	180 days
Stored between 51 and 70°F	60 days
Stored between 71 and 90°F	30 days
Do not store above 90°F (32°C)	

Storage, handling and application methods must conform to the Polycorp Rubber Lining Application Manual.

TYPICAL PROPERTIES:

Property	Value	ASTM Test Method
Hardness (Face)	60 A ± 5	D2240
Tensile Strength (min, psi)	3000	D412
Elongation at Break (min, %)	350	D412
Specific Gravity	1.10	D297
Adhesion to Metal (min, lbs)	25	D429
Operating Temperature Range for Optimum Service Life	- 40°F (-40°C) to 160°F (71°C)	N/A

All physical property values developed and measured using a press-cured sample sheet prepared in accordance with ASTM D3182.