RUBBER LINING APPLICATION MANUAL



Appendix III: Material Recommendation Request

Name	Title	
Company	Phone	
Address	E-mail	
	Date	

Service Condition Information

1	Process or operation
	a) Type of vessel or equipment requiring lining
	b) Function of vessel or equipment
	c) Material of construction (i.e. steel, concrete or FRP)
	d) Size and shape of vessel
2	Chemicals in contact with lining
	a) Concentration of chemicals
	b) Solvent or oils present
	c) Inorganic acids or salts present
	d) Any additive used on recurrent or intermittent basis
3	Any abrasive materials present
	a) Nature of abrasive material
	b) Wet or dry abrasive materials
	c) Percent of solids
	d) Particle size
	e) Flow velocity
	f) Will solids be agitated







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4	Operating Temperature (°F or °C)	
	a) Maximum and minimum temperature	
	b) Normal operating temperature	
5	Operating pressure (psi)	
6	Vacuum	
7	FDA compliance	
8	Will rubber lining be exposed to sunlight and ozone	
9	Options for cure	
	a) Atmospheric cure	
	b) Internal steam	
	c) Autoclave	
	Will equipment be insulated during cure?	
10	Has vessel or equipment been rubber lined before?	
	a) What type of lining was used	
	b) What was the service life	
	c) Were there any issues with lining	
	d) Have there been rubber failures in this service	
	In liquid or vapor phase	
	Hazardous or swelling failures	
	Caused by abrasion	





